



# #20 CLEAR ADHESIVE SEALANT®

RCD Corporation's #20 Clear Sealant® is a water-borne, sealant and gasketing material that applies white and dries clear. Widely used as a form-in-place gasket to seal grilles and registers in central air cooling and heating systems.



- Cures Clear & Flexible
- Weather Resistant
- Paintable When Dry
- Made in the USA
- Water-Borne
- Non-Flammable
- Low Odor

weight per gallon	8.6 lbs ± 0.30 lbs
solids by weight	62% ± 3%
type	acrylic polymer
color when fully cured	clear
consistency	smooth paste
service temperature limits	-20°F to 200°F
shelf life	10 months (unopened container)
storage temperature	45°F to 90°F
clean-up when wet	soap & water
flash point-tag-open cup ASTM D-1310	none to boiling
volatile organic compound content ASTM D-6886	less than 50 grams/liter

## Application

#20 Clear Sealant® is easily applied to most construction surfaces. Surfaces must be free from algae, corrosion, dirt, grease, loose or chalking paint, mold, mildew, oil, scale, silicone, and water. Surface temperature must be at least 40°F. When re-caulking, remove all old caulking compound. Extrudes easily with low thrust ratio caulk guns and can be tooled with a water moistened finger, brush, or cloth. For best results, cured beads should be at least 1/8" wide, but not more than 1/2" wide. For joints deeper than 1/2", use a back-up filler material such as Ethafoam. Allow at least 4 hours drying time during threatening weather. Can be painted over with latex or oil-based paint when dry.

## Precautions

It is the applicator's responsibility for the design, use and storage of all building materials including #20 Clear Sealant®. Store at recommended temperatures of 45°F to 90°F. Rotate inventory using the FIFO method. Protect from freezing. Do not dilute with any substance. Do not contaminate contents with foreign material. Do not apply below 38°F or above 120°F. High humidity will retard drying. Occupants, who are chemically sensitive, prone to allergic reactions, or have respiratory ailments of any kind, should not have mastics applied inside the air stream of their heating or cooling system without consulting their physician for approval. Do not exceed the service temperature limits of -20°F to 200°F. It is the user's responsibility to determine compatibility with substrates.

## CAUTION

*Keep out of reach of children. If there is contact with eyes, flush with clean water and contact physician. Do not ingest this product.*

## Catalog Number:

132011 . . . . .10.4 fl. oz. caulk tube

## Warranty

Since methods of application, storage & on-site conditions are beyond RCD's control & can affect performance, RCD makes no warranties. All other warranties, express or implied, including but not limited to the warranties of merchantability and fitness for a particular purpose, are disclaimed. It is understood and agreed that seller's liability, whether in contract, tort, warranty, negligence, personal injury, wrongful death or otherwise, shall not exceed the return of the amount of the purchase price paid by the purchaser & under no circumstances shall the seller be liable for special, indirect or consequential damages. The price paid for the product is consideration in limiting seller's liability.