

# RCD Corporation® Technical Bulletin

## Spraying or Extruding RCD Products

RCD Corporation Mastics, Adhesives and Coatings may be sprayed or extruded with readily available piston pump equipment. Below are Graco equipment recommendations. Graco, Inc. distributor locator: <http://www.graco.com/us/en/where-to-buy.html>

**Spray Equipment for: #6 Mastic®, #7 Mastic®, #8 Mastic®, #9 Mastic®, and #10 Mastic®**

Checkmate 450; Senator 34:1 Piston Pump and Stationary Single-Post Ram: part number 231112. High pressure nylon fluid hose ½" by 50 feet; part number 224990 airless spray gun; RAC IV Airless Tips part numbers 221525 through 221529. A portable cart is available too.

**Extrusion Equipment for: #6 Mastic®, #7 Mastic®, #8 Mastic®, #9 Mastic®, and #10 Mastic®**

Checkmate 450; Monark 10:1 Piston Pump and Stationary Single Post Ram: part number 231113. High pressure nylon fluid hose ½" by 50 feet; part number 207945 Pistol Grip Dispense Gun with assorted nylon nozzles. NOTE!! Part number 903958 Mastic Regulator with part number 521079 Spring may be necessary if bead diameter varies beyond customer requirements. A portable cart is available too.

**Spray Equipment for: #5 Ductliner Adhesive® and #15 Weather Barrier Coating®**

Model "390" Airless Electric Sprayer: part number 253958; using .019 or larger spray tips.  
Model "Ultra 395" Airless Electric Sprayer; part number 233960; using .019 or larger spray tips.

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